

II. AMENDMENTS TO THE CLAIMS

Applicants amend claims 76 and 79–81 and cancel claims 77–78, as shown below in a complete listing of all of the claims of the application, with an identification of the status of each claim as required by 37 C.F.R. § 1.121. This listing of claims will replace all prior versions and listings of claims in the application.

Claims 1–75. (canceled)

Claim 76. (currently amended) A process for the preparation of laundry detergent or cleaning product shaped bodies, comprising the steps of:

- (a) preparing of a first noncompressed part (a) which comprises an active substance;
- (b) preparing of a second noncompressed part (b) which comprises an active substance;
- (c) connecting of the two shaped body parts (a) and (b) by joining or intermeshing them to form the shaped body, in which the connection between parts (a) and (b) is aided by adhesion promoters, wherein as adhesion promoters, melts of one or more substances having a melting range from 40° to 75°C are applied to one or more surfaces of the part (a), after which part (b) is connected to the one or more surfaces of (a)

said noncompressed parts being formed under pressures of no more than 0.1 kN/cm², wherein (a) and (b) are not gelatinous at the same time, and wherein the noncompressed part (a) and the noncompressed part (b) each comprise a same active substance in different amounts.

Claims 77–78. (canceled)

Claim 79. (currently amended) The process as claimed in claim ~~78~~76, wherein the adhesion promoters comprise one or more substances selected from the group consisting of paraffin waxes, polyethylene glycols, polypropylene glycols, natural waxes, and fatty alcohols.

Claim 80. (currently amended) The process as claimed in claim ~~77~~ 76, wherein the adhesion promoters comprise one or more concentrated salt solutions.

Claim 81. (currently amended) The process as claimed in claim ~~77~~ 76, wherein the adhesion promoters comprise one or more solutions or suspensions of water-soluble or water-dispersible polymers.

Claims 82-86. canceled

Claim 87. (previously presented) The process as claimed in claim 76, wherein the first noncompressed part (a) is formed in process step (a) by sintering.

Claim 88. (previously presented) The process as claimed in claim 76, wherein the first noncompressed part (a) is formed in process step (a) by casting.

Claim 89. (previously presented) The process as claimed in claim 76, wherein the first noncompressed part (a) is formed in process step (a) by solidification of solutions or by gelatinization.

Claim 90. (previously presented) The process as claimed in claim 76, wherein the first noncompressed part (a) is formed in process step (a) by hardening.

Claim 91. (previously presented) The process as claimed in claim 76, wherein the noncompressed part (b) is formed in process step (b) by sintering.

Claim 92. (previously presented) The process as claimed in claim 76, wherein the noncompressed part (b) is formed in process step (b) by casting.

Claim 93. (previously presented) The process as claimed in claim 76, wherein the noncompressed part (b) is formed in process step (b) by solidification of solutions or by gelatinization.

Claim 94. (previously presented) The process as claimed in claim 76, wherein the noncompressed part (b) is formed in process step (b) by hardening.

Claim 95. (previously presented) The process as claimed in claim 76, wherein the noncompressed part (b) is particulate.

Claims 96–107. (canceled)